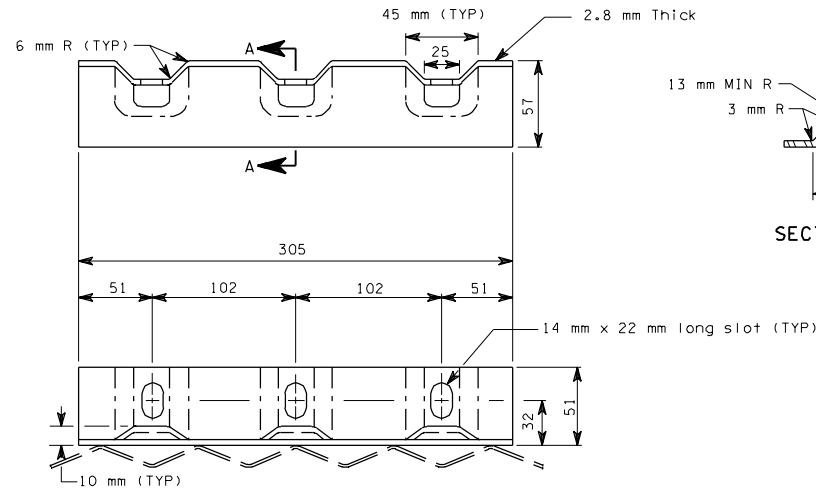
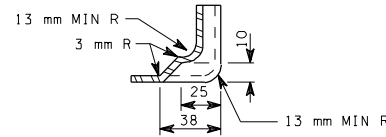


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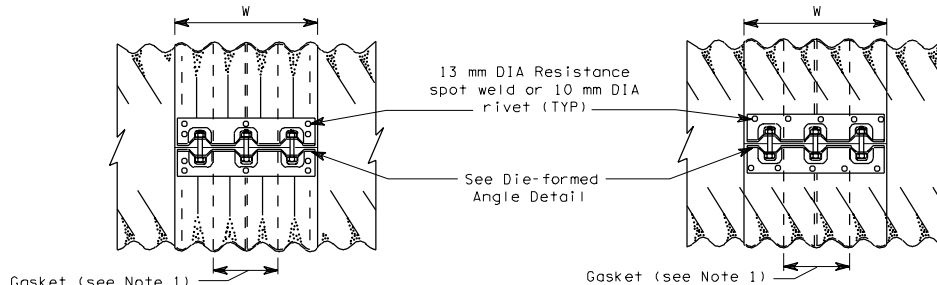
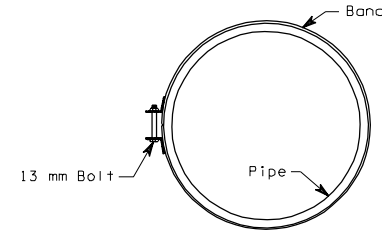
1. Gaskets are required with all coupling bands. For pipe with 68 mm x 13 mm corrugations, minimum gasket width shall be 203 mm. For pipe with 76 mm x 25 mm corrugations minimum gasket width shall be 305 mm.
2. As an alternate to the Type D or E Die Formed Angle, a 51 mm x 51 mm x 4.8 mm angle may be used for 305 mm coupling bands and a 51 mm x 51 mm x 6.4 mm angle may be used for 610 mm wide bands.
3. Spot welds shall be made at the crest of coupling band corrugations.



TYPE D or E DIE-FORMED ANGLE DETAIL



SECTION A-A



TYPE D COUPLING BAND

(for reformed end helical or annular corrugated steel pipe)

TYPE E COUPLING BAND

ALL DIMENSIONS ARE IN MILLIMETERS
UNLESS OTHERWISE NOTED

TYPE D AND E COUPLING BANDS FOR CORRUGATED METAL PIPE

STANDARD PLAN B-13a

APPROVED FOR PUBLICATION

STATE DESIGN ENGINEER

DATE

WASHINGTON STATE DEPARTMENT OF TRANSPORTATION
OLYMPIA, WASHINGTON

